

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 14.12.17	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 14- 670
Product No.: D350-591		Created By: KJ	Approved By: <i>MP</i>	
Product Name: Heli Access Steps		Checked By: <i>AS</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS/ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing Manager	Y	KO/SL	
Sales Support Manager	Y	CP	

Reason for Change:

To facilitate fastening the D350-591-133 maintenance steps to the D350-591-213/214 Heli Access Step kits

Documents Affected:

Release DSI 9712 Rev A

IF APPLICABLE: NCR: _____ PAR: 14-373 CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE

☒

PARTS MUST COMPLY

☒

PREVIOUS PARTS SATISFACTORY

☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	MB	Rev K	
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		
12	Update Product Specification Files (Bluefiles)	Y	KJ		14.12.17
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.12.17
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		14.12.17
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#20	14.12.17
18	Create / Update Change Record Form / Item Card Database	Y	KJ	See Below	14.12.17
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		14.12.17
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		14.12.17
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.12.17
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.12.17
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Item 18: D350-591-133/213/214 at CHG004 & DSI 9712-011 at CHG001

D350-591-133/213/214 kits in stock and in progress should be reworked to CHG004.

all wip updated 15.01.18
all sth updated
128194
128145

ECN Verified & Complete: _____ Date: _____

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

128123 MPP

Date:	14.12.17	Job No.:		ADR Yes/No:	N	ADR Date:		ECN #:	14- 670
Product No.:	D350-591	Created By:	KJ	Approved By:					
Product Name:	Heli Access Steps	Checked By:	AS						

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS/ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing Manager	Y	KO/SL	
Sales Support Manager	Y	CP	

Reason for Change:
To facilitate fastening the D350-591-133 maintenance steps to the D350-591-213/-214 Heli Access Step kits

Documents Affected:
Release DSI 9712 Rev A

IF APPLICABLE: NCR: _____ PAR: 14-373 CAR: _____ CIR: _____ URF: _____
PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	MB	Rev K	
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		
12	Update Product Specification Files (Bluefiles)	Y	KJ		14.12.17
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.12.17
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		14.12.17
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#20	14.12.17
18	Create / Update Change Record Form / Item Card Database	Y	KJ	See Below	14.12.17
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		14.12.17
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		14.12.17
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.12.17
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.12.17
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
Item 18: D350-591-133/-213/-214 at CHG004 & DSI 9712-011 at CHG001
D350-591-133/-213/-214 kits in stock and in progress should be reworked to CHG004.
D350-591-133 wip #120452
D350-591-213 #128194
D350-591-214 #128125
wip 25521
214-125522
MC 15-2-3

ECN Verified & Complete: _____ Date: _____

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-591 REV. G AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-591 REV. 3

REF TCCA STC: SH92-6
REF FAA STC: SH967NE

1.0 Purpose

It has come to DART's attention that it may be difficult to fasten the D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Step Installations to the forward crosstube due to variations between crosstubes. For this reason, DART is adding the D3338-1 Mounting Lug to the D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Step Kits at CHG 004 and later.

For D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Step Kits at CHG 003 and earlier, DSI 9712-011 Mounting Lug Kit can be procured from DART. The kit contains all parts to upgrade a single step kit.

2.0 Installation

- 2.1 It is acceptable to install the D3338-1 Mounting Lug in lieu of the D2230-1 Mounting Lug as required to reduce the gap between step and the forward crosstube in accordance with the figures of this service instruction.
- 2.2 The height to set up the D350-591-133 Maintenance Step has been revised from 7.0in to 6.0in \pm 1.0in to provide more flexibility. See sheet 2 of this service instruction.
- 2.3 In all other respects, install the D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Steps in accordance with Section 3.1 of Installation Instructions D350-591 or Section 32.1 of Instructions for Continued Airworthiness ICA-D350-591.

3.0 Parts List Change

The following additional part is provided with D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Steps at CHG 004:

Qty -133	Qty -213	Qty -214	Part Number	Description
X			D350-591-133	Heli-Access-Step™, Aft Maintenance Step
	X		D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
		X	D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
1	1	1	D3338-1	MOUNTING LUG (ADD)

4.0 DSI 9712-011 Mounting Lug Kit Parts List

For existing D350-591-133 Aft Maintenance Steps and D350-591-213/-214 Heli-Access-Steps at CHG 003 or earlier, one DSI 9712-011 kit upgrades one step installation:

Qty -011	Part Number	Description
X	DSI 9712-011	Mounting Lug Kit
1	D3338-1	MOUNTING LUG

5.0 Weight and Balance






There is a negligible weight change associated with this modification.

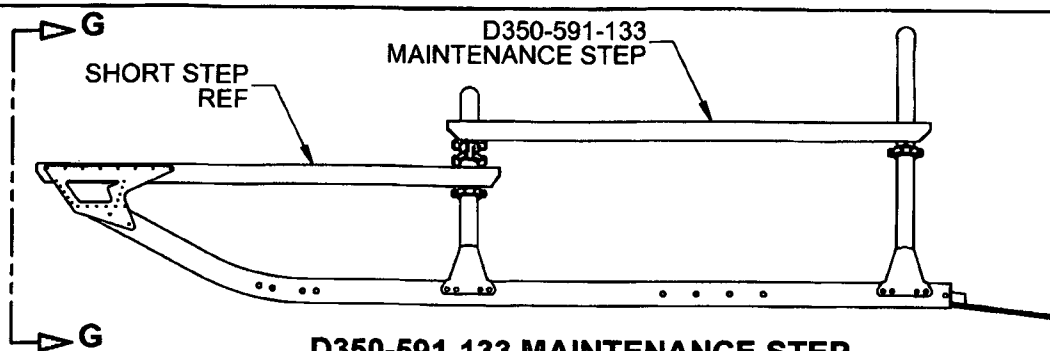
CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

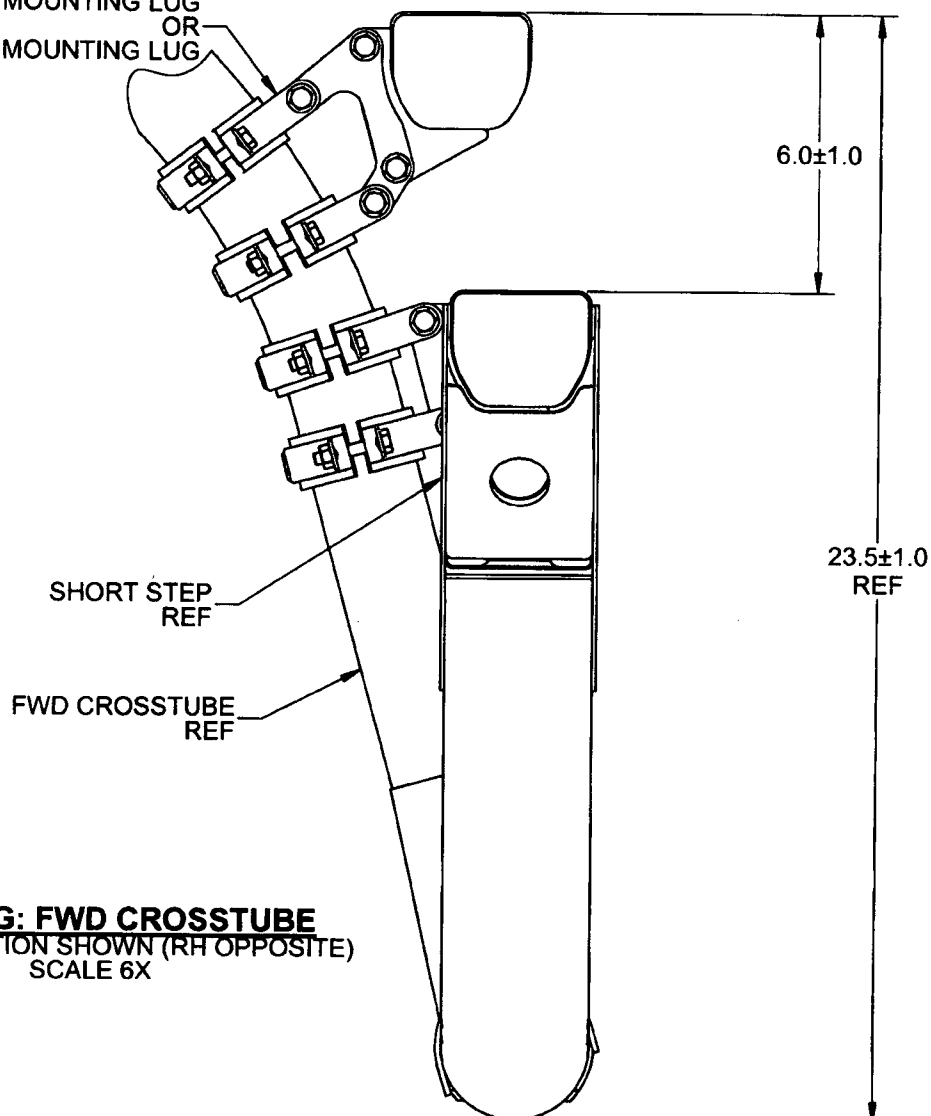
DATE: 14.12.04
CERT. NO.: SH92-6
ISSUE NO.: 11

A	NEW ISSUE	MB	14.10.22
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9712	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		INSTALLATION OPTION	NTS
DATE	14.10.22	<small>COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D350-591-133 MAINTENANCE STEP
LH INSTALLATION SHOWN (RH OPPOSITE)

D2230-1 MOUNTING LUG
OR
D3338-1 MOUNTING LUG



VIEW G-G: FWD CROSSTUBE
LH INSTALLATION SHOWN (RH OPPOSITE)
SCALE 6X

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

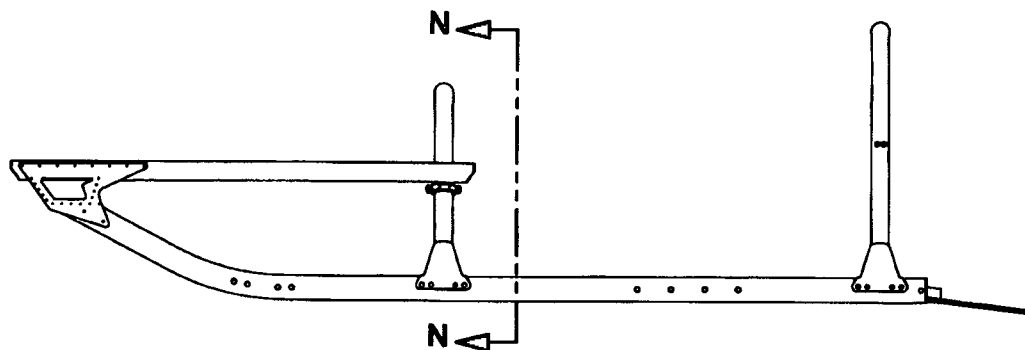
APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 14.12.04
CERT. NO.: SH92-6
ISSUE NO.: 11

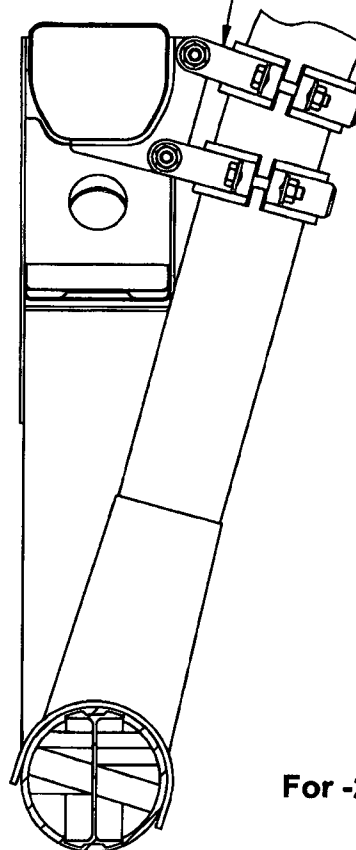
REF. FIGURE 11 / 32-11 of D350-591 / ICA-D350-591
Maintenance Step

DESIGN		DART AEROSPACE LTD	
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MFG. APPR.		DSI 9712	SHEET 2 OF 3
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REF. FIGURE 13 / 32-13 of D350-591 / ICA-D350-591
D350-591-213 Heli-Access-Step, Short Step - High Skid, LH (shown)
D350-591-214 Heli-Access-Step, Short Step - High Skid, RH (opposite)

D2230-1 MOUNTING LUG
OR
D3338-1 MOUNTING LUG



SECTION N-N
For -213/-214 Steps only
SCALE 6X

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE: 14.12.04
CERT. NO.: SH92-6
ISSUE NO.: 11

REF. FIGURE 19 / 32-19 of D350-591 / ICA-D350-591
Crosstube Attachment

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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. DSI 9712	REV. A
MFG. APPR.			SHEET 3 OF 3
APPROVED		TITLE	SCALE
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